



## Gear Case Oil

1. Park the ATV on level ground.
2. Place an oil drain pan under the oil drain plug ( 1 ).
3. Remove the oil filler cap ( 2 ), drain plug and sealing washer ( 3 ).
4. After the oil has completely drained, reinstall the drain plug with a new sealing washer and tighten it to the specified torque:  
**9 lbf·ft ( 12 N·m , 1.2 kgf·m )**
5. Pour the drained oil into a suitable container and dispose of it in an approved manner ( page 238 ).

### NOTICE

*Improper disposal of drained fluids is harmful to the environment.*

6. Fill the gear case with the recommended oil.  
**2.5 US oz ( 75 cm<sup>3</sup> )**
7. Remove the oil level check bolt ( 4 ) and sealing washer. Make sure the oil level reaches the oil level check hole ( 5 ).
8. Install the oil filler cap and oil level check bolt with a new sealing washer.



### REAR

