6. Check the clearance of both valves by inserting the feeler gauge (9) between the tappet adjusting screw (10) and valve stem.

Standard tappet clearance: In. 0.05 mm (0.002 in.) Ex.0.05 mm (0.002 in.)

 Adjustment is made by loosening the lock nut (11) and turning the screw (10). After tightening the lock nut (11), recheck the clearance.

