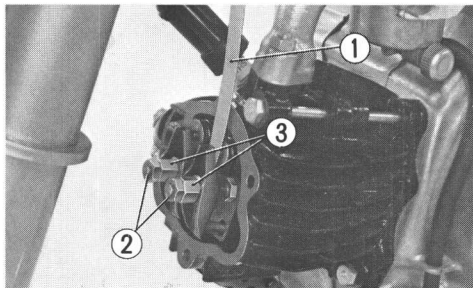


If the tappets are tight, the valves are opened, so rotate the flywheel 360° and realign the "T" mark to the timing index.

- The valve tappet clearance is measured between the valve stem and tappet. Both the inlet and the exhaust valves should be adjusted to 0.002 in. (0.05 mm). To perform the adjustment,



- ① Feeler gauge
- ② Adjuster lock nut
- ③ Adjuster

loosen the adjuster lock nut ② and turn the adjuster③. Turning the adjuster in the clockwise direction will reduce the clearance.

NOTE: Make sure that the adjustment has not been disturbed while tightening the lock nut, by rechecking the clearance after the lock nut has been tightened.