

ENGINE

Bore and stroke	81.0 × 66.0 mm (3.19 × 2.62 in)
Compression ratio	10.0 : 1
Displacement	680 cm ³ (41.5 cu-in)
Spark plug	
Standard	SIMR8A9 (NGK)
Idle speed	1,200 ± 100 min ⁻¹ (rpm)
Valve clearance (Cold)	
Intake	0.15 mm (0.006 in)
Exhaust	0.20 mm (0.008 in)