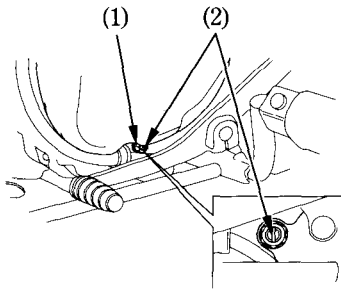


## CAM CHAIN ADJUSTMENT

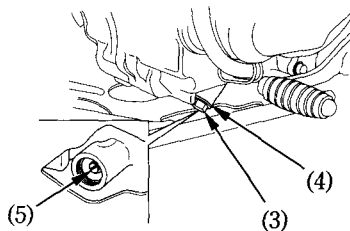
Refer to the Safety Precautions on page 50 .  
When the cam chain is noisy, adjust the tension in the following manner:

1. Start the engine and maintain it at idle speed (1,500 min<sup>-1</sup>).
2. Loosen the lock nut (1), and loosen the tensioner adjusting bolt (2) approximately one half turn. Tighten the lock nut.



- (1) Tensioner adjusting bolt lock nut  
(2) Tensioner adjusting bolt

3. If the chain is still noisy even after the above adjustment, loosen the lock nut (1) and adjusting bolt (2). Remove the 14 mm sealing bolt (3) and washer (4) located at the bottom of the crankcase, and screw in the tensioner bolt (5) gradually with the engine running, until the cam chain becomes quiet. After completing the adjustment, tighten the tensioner adjusting bolt, lock nut, and 14 mm sealing bolt securely.



- (3) 14mm sealing bolt  
(4) Washer  
(5) Tensioner bolt