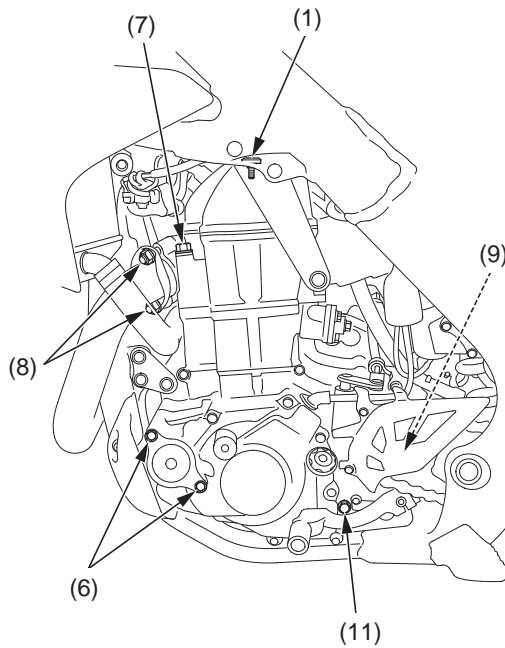


Torque Specifications

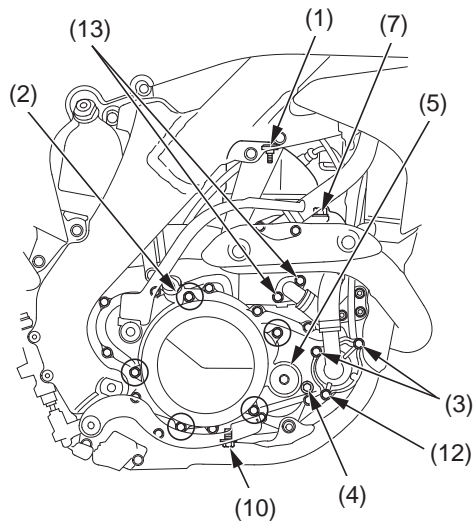
Nuts, Bolts, Fasteners

Check and tighten nuts, bolts, and fasteners before every outing.

LEFT SIDE



RIGHT SIDE



ENGINE

Item	Torque			Remarks
	N•m	kgf•m	lbf•ft	
1 Cylinder head cover socket bolts	10	1.0	7	
2 Clutch cover bolts	10	1.0	7	
3 Water pump cover bolts	10	1.0	7	
4 Transmission oil check bolt	12	1.2	9	
5 Crankshaft hole cap	15	1.5	11	NOTE 1
6 Oil filter cover bolts	10	1.0	7	
7 Cylinder head bolts	51	5.2	38	NOTE 2
8 Exhaust pipe joint nuts	21	2.1	15	
9 Drive sprocket bolt	31	3.2	23	
10 Engine oil drain bolt	16	1.6	12	NOTE 2
11 Transmission oil drain bolt	16	1.6	12	NOTE 2
12 Coolant drain bolt	10	1.0	7	
13 Water hose joint bolts	10	1.0	7	

NOTES: 1. Apply grease to the threads.
2. Apply engine oil to the threads and seating surface.