

12. Make sure the plug washer is in good condition.
13. With the plug washer attached, thread the spark plug in by hand to prevent cross-threading.
14. Tighten a new spark plug $1/2$ turn with a spark plug wrench to compress the washer. If you are reusing a plug, it should only take $1/8-1/4$ turn after the plug seats.
15. Reinstall the ignition coils.
16. Connect the ignition coil connectors to the ignition coils as before removal.
17. Install the remaining parts in the reverse order of removal.

NOTICE

The spark plug must be securely tightened. An improperly tightened plug can become very hot and possibly damage the engine.