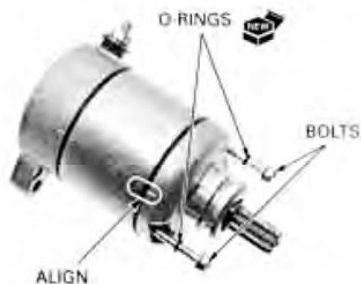


Align the index lines on the front cover and motor case.
Install the new O-rings onto the motor case bolts.
Install and tighten the motor case bolts.



INSTALLATION

Coat a new O-ring with oil and install it into the starter motor groove.



Install the starter motor into the crankcase.
Install the ground cable and mounting bolt, then tighten the bolts securely.
Install the starter motor cable and terminal nut onto the motor terminal and tighten the nut securely.
Install the rubber cap over the motor terminal securely.
Install the under cowl (page 2-3)

