

FRAME				
ITEM	Q'TY	THREAD DIA. (mm)	TORQUE N-m (kgf-m, lbf-ft)	REMARKS
FRAME/BODY PANELS/EXHAUST SYSTEM:				
Muffler mounting nut	1	6	13 (1.3, 9)	
Exhaust pipe cover volt	3	6	13 (1.3, 9)	
ENGINE REMOVAL/INSTALLATION:				
Engine hanger nut	3	10	59 (6.0, 43)	
Drive sprocket fixing plate bolt	2	6	10 (1.0, 7)	NOTE 3
FRONT WHEEL/SUSPENSION/STEERING:				
Steering stem nut	1	24	88 (9, 65)	
Top thread	1	26	See page 14-22	
Handlebar pinch bolt	2	8	27 (2.8, 20)	
Top bridge pinch bolt	2	8	23 (2.3, 17)	
Bottom bridge pinch bolt	2	8	26 (2.7, 20)	
Front axle nut	1	12	59 (6.0, 43)	NOTE 7
Fork bolt	2	27	23 (2.3, 17)	
Fork socket bolt	2	8	20 (2.0, 14)	NOTE 3
Front brake disk bolt	8	6	42 (4.3, 31)	NOTE 8
Grip end screw	2	6	8.8 (0.9, 6.5)	
REAR WHEEL/SUSPENSION:				
Rear axle nut	1	12	59 (6.0, 43)	NOTE 7
Driven sprocket nut	4	10	64 (6.5, 47)	NOTE 7
Rear brake disc bolt	4	8	42 (4.3, 31)	NOTE 8
Shock absorber upper mounting bolt	1	10	39 (4.0, 29)	
Shock absorber lower mounting nut	1	10	44 (4.5, 33)	NOTE 7
Swingarm pivot nut	1	12	88 (9.0, 65)	NOTE 7
BRAKE SYSTEM:				
Brake hose bolt	1	10	34 (3.5, 25)	
Front master cylinder cover screw	2	4	1.5 (0.15, 1.1)	
Front brake light switch screw	1	4	1.2 (0.12, 0.9)	
Brake lever pivot nut	1	6	5.9 (0.6, 4.3)	
Front brake caliper mounting bolt	2	8	30 (3.1, 22)	NOTE 8
Brake caliper pad pin	1	8	17 (1.7, 12)	
Bleed valve	2	8	5.4 (0.6, 4)	
Rear brake reservoir cover screw	2	4	1.5 (0.15, 1.1)	
Rear master cylinder mounting bolts	2	6	12 (1.2, 9)	
Rear master cylinder push rod nut	1	8	17 (1.7, 12)	
Main step holder mounting bolt	4	8	27 (2.8, 20)	
OTHER FASTENERS:				
Chain slider screw	2	6	5.9 (0.6, 4.3)	